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 <b>Casale Paradiso Srl</b> <b>Via Fosso Paradiso 43</b> <b>66100 Chieti Scalo</b>	<b>TECHNICAL SHEET</b>	Rev 03 del 31/01/2018

## 1. PRODUCT SPECIFICATIONS

- 1.1. Name: TRUFFLE RISOTTO
- 1.2. Range: TERRAZZA MEDITERRANEA
- 1.3. Item code: RISO00484
- 1.4. EAN product: 8018370004841
- 1.5. EAN carton: 8018370104848
- 1.6. Production site address: Via Fosso Paradiso 43 – 66100 Chieti Scalo – Italia
- 1.7. Quantity: net weight in gr. 175
- 1.8. Time of durability in months: 24
- 1.9. TMC at delivery in months: 23
- 1.10. Process for ensuring conservation: MAP (Protective Atmosphere)
- 1.11. Conditions of storage: Perfect physical integrity of the envelopes, ambient temperature (20 °), humidity around 60%.
- 1.12. Time and conditions of storage after opening the package: room temperature, about 15 days.
- 1.13. Article custom tariff / harmonized code (CBS code): 21041000

## 2. INGREDIENTS AND MODE OF USE

Ingredients	Percentage %	Allergens present in ingredient	Country of origin
Carnaroli rice	95	No	Italy
Dried porcini mushrooms (Boletus Edulis)	2	No	Italy / Bulgaria
Dried truffle (Tuber Aestivum)	1	No	Italy
Aroma of truffle		No	Italy
Dried chive		No	EU
Dried parsley		No	Hungary
Dried garlic		No	China

**COOKING INSTRUCTIONS:** Put the contents of the packet into a wide and low pot. Cover the rice with boiling water (500ml) or vegetable stock (500ml). Add extra virgin olive oil (3 tbsp). When cooking stir occasionally and add more hot water if it is necessary. Salt to taste (ca. 1 tsp). Cook 16/18 mins. When the rice is cooked, it is optional to stir (without flame) in some Parmesan cheese and 1 tsp of butter to make it creamier.

**OGM FREE:** All the ingredients come from cultivations OGM free  
**ORGANIC:** No  
**IFS CERTIFICATE:** Yes  
**BRC CERTIFICATE:** Yes



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### 3. NUTRITIONAL VALUE

#### CALCULATE BASED UPON INGREDIENTS

Nutritional value	per 100gr	Per portion (75 gr)	% daily value
Energy (kcal / kJ)	<b>358 / 1521</b>	<b>269 / 1141</b>	
Fat (gr)	<b>1,03</b>	<b>0,77</b>	<b>1,19</b>
Saturated fat (gr)	<b>0</b>	<b>0</b>	<b>0</b>
Trans fat	<b>0</b>	<b>0</b>	
Cholesterol	<b>0</b>	<b>0</b>	
Carbohydrates (gr)	<b>76,9</b>	<b>57,68</b>	<b>19,22</b>
Sugar (gr)	<b>0,010</b>	<b>0,007</b>	
Fibre gr	<b>4,25</b>	<b>3,19</b>	<b>12,76</b>
Protein (gr)	<b>8,32</b>	<b>6,24</b>	
Salt (gr)	<b>0</b>	<b>0</b>	
Sodium (mg)	<b>0,24</b>	<b>0,18</b>	<b>0,007</b>
Vit D (IU)	<b>1,21</b>	<b>0,91</b>	<b>0,22</b>
Vit A (IU)	<b>0,01</b>	<b>0,01</b>	
Vit C (mg)	<b>0,19</b>	<b>0,14</b>	
Calcium (mg)	<b>0,74</b>	<b>0,56</b>	<b>0,05</b>
Iron (mg)	<b>0,70</b>	<b>0,53</b>	<b>2,94</b>
Potassium (mg)	<b>14,88</b>	<b>11,16</b>	<b>0,31</b>

### 4. ALLERGENS INFORMATION

+ = PRESENT

+/- = POSSIBLE CROSS CONTAMINATION

- = NOT PRESENT

? = UNKNOWN

Glutine Gluten	-	Arachidi Peanuts	-	Noci Macadamia Macadamia nuts	-	Pollo Chicken	-
Grano Wheat	-	Soia Soya	-	Sedano Celery	-	Coriandolo Coriander	-
Segale Rye	-	Latte Milk	-	Senape Mustard	-	Mais Maize	-
Orzo Barley	-	Mandorle Almonds	-	Semi di sesamo Sesame seeds	-	Legumi Legumes	-
Avena Oat	-	Nocciole Hazelnuts	-	Solfiti - Sulphite (E220 t/m E227)	-	Manzo Beef	-
Farro Spelt	-	Noci Walnuts	-	Lupini Lupin	-	Maiale Pork	-
Kamut	-	Anacardi Cashews	-	Molluschi Molluscs	-		
Crostacei Crustaceans	-	Noci Americane Pecan nuts	-	Lattosio Lactose	-		
Uova Eggs	-	Noci Brasiliane Brazil nuts	-	Cacao	-		
Pesce Fish	-	Pistacchio Pistacchio nuts	-	Glutammato Glutamate	-		

### 5. DESTINATIONS OF PRODUCTS

The product has not exception of consumers.



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#### 6. ORGANOLEPTIC CHARACTERISTICS

PARAMETERS	SPECIFICATIONS
Appearance	Rice and dried vegetables
Taste after cooking	Aromatic, typical
Flavour after cooking	Aromatic

#### 7. CHEMICAL CHARACTERISTICS

PARAMETERS	SPECIFICATIONS
Aw value	< 0,6
Pesticides	it stands according to Reg. (CE) n. 396/2005
Mycotoxins:	
Total Aflatoxins (B1+B2+G1+G2)	< 4,0 µg/Kg
Aflatoxin B1	< 2,0 µg/Kg
Ochratoxin A	< 3,0 µg/Kg
Heavy metals:	
Lead	< 0,2 mg/Kg
Cadmium	< 0,2 mg/Kg
Inorganic Arsenic	< 0,2 mg/Kg

#### 8. MICROBIOLOGICAL CHARACTERISTICS

PARAMETERS	SPECIFICATIONS
Total bacterial	< 3.000.000 ufc/g
Molds	< 100.000 ufc/g
Yeasts	< 100.000 ufc/g
Salmonella	Absent in 25g
Listeria Monoc.	Absent in 25g
E. Coli	<1.000 ufc/g
Enterobacteriacee	< 5.000 ufc/g
Bacillus cereus	< 1.000 ufc/g




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## 9. DETAILED DESCRIPTION OF THE PRODUCTION PROCESS

DETAILED DESCRIPTION OF PRODUCTION PROCESS AND CONTROL PLAN (from raw material to finished product)							
N	Process stages	Parameters and process control	Values/Tolerances	Methods and tools	Frequency	Responsibility	CCP / CP
1	Raw materials storage	Control packaging and expiry date	Undamaged packets. Long shelf life	Visual	Every day	Warehouse workers	
		Pest Control Detecting foreign bodies	Absence				
2	Mixing ingredients according with recipe	Weighing ingredients	Specific recipe for the product	Balance	Each mixing	Production workers	CP
3	Packaging	Weight	Compliance with specific		From metrology legislation		
		Metal Detection	Absence foreign bodies iron 2 mm / noniron 2 mm / stainless inox 2,5mm.	Metal detector each start shift with 3 test each downtime and maintenance	Continuous	Production workers	CCP
		ATM	Minimum level O <sub>2</sub> < 5%	Gas analyzer			
		Welding	Tightness	Visual	All packs	Warehouse workers	CP
Labelling	Readability, correctness, compliance with the rules and expiry date						
4	Finished product storage	Control of packets	Integrity				
5	Analysis	As annual program			As annual program	RSG	

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## 10. SCHEDULE OF TRACEABILITY

	<b>Example and meaning</b>
<b>Identification Unit / Box</b>	
<b>Lot code</b>	DDMMYY
Mode marking	Printed
Location marking	On the back side of the bag / On the outer box label
<b>Shelf life</b>	DD/MM/YYYY
Mode marking	Printed
Location marking	On the back of the label / On the outer box label

## 11. PACKAGING

### PACKAGE

Type: Envelope/Bag  
Material: PET + PE EVOH PE  
Size (cm): 8x5 h15  
Gross weight: 185gr – Net weight 175gr (Margin of tolerance ±5g)

### LABEL ON PACKAGE (BAG)

Type: cardboard label  
Size (mm): 85 x 210  
Type of print: digital

## 12. LOGISTIC

Type of box: cardboard box  
Size (cm) 19,5x17 h 18  
Net weight box: Kg 0,164  
Gross Weight: Kg 2

### Pallet: EPAL 120x80

Number of item per box: 10  
Number of box for layer of pallet: 28  
Number of layer for pallet: 13  
Number of box for pallet: 364 (3640 pieces of product per pallet)

## VALIDATION OF CLAIMS REPORTED IN LABEL

**GLUTEN FREE:** the factory "Casale Paradiso" is authorized to produce gluten-free products.

**LOW FAT:** On the label it is written that this product is Low in fat because the amount of fat contained respects the limits imposed by legislation reg. CE n 1924/06.

**SALT FREE:** On the label it is written that this product is Salt Free because the amount of salt contained respects the limits imposed by legislation reg. CE n 1924/06.

**SUITABLE FOR VEGETARIAN:** On the label it is written that this product is Suitable for Vegetarians because there is no animal origin ingredients or origin animal additives.

**100% NATURAL:** On the label it is written that this product is 100% natural as it contains only dried vegetables and herbs, without any colourant – preservatives – additives.

Quality System Manager of Casale Paradiso Srl: Mammarella Roberto